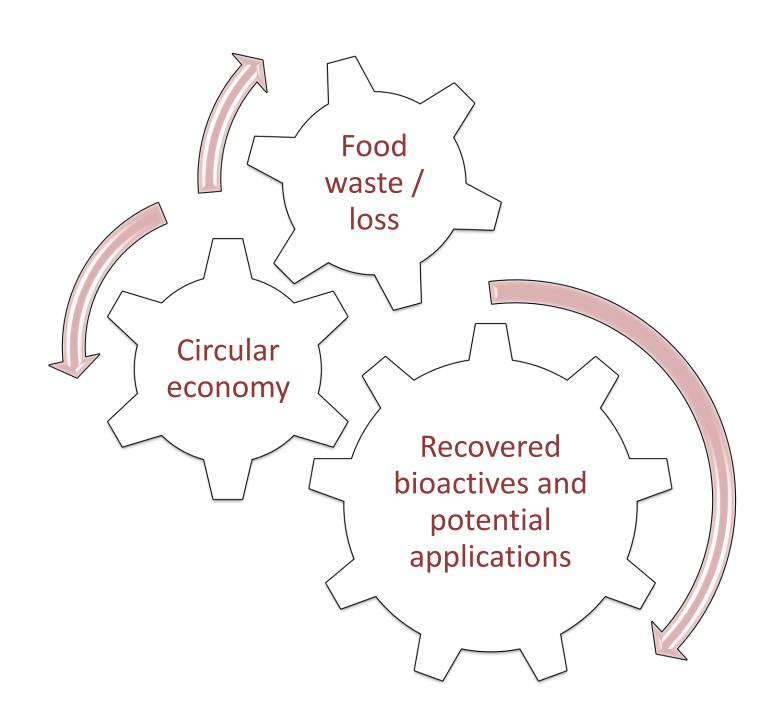




BIOACTIVE COMPOUNDS RECOVERED FROM FOOD WASTE – CHALLENGES AND USES IN FOOD INDUSTRY

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Food loss

•any food that is discarded, incinerated or otherwise disposed of along the food supply chain from harvest/slaughter/catch up to, but excluding, the retail level, and is not used for any other productive use, such as animal feed or seed.

discarded at the level of retailers, food service providers and consumers

Food waste

Roughly 1/3 of the food produced in the world for human consumption is lost or wasted

- Latest estimates suggest that around 931 million tonnes of food waste were generated in 2019, out of which:
 - 61% came from households
 - 26% from food service
 - 13% from retail



IN THE EU

(Estimates, 2012)

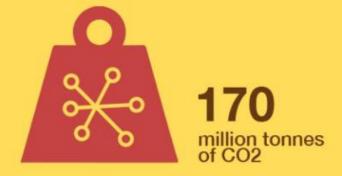
FOOD IS LOST OR WASTED THROUGHOUT THE ENTIRE SUPPLY CHAIN



from agricultural production to final household consumption



of food are wasted per year



emitted from production and disposal of EU food waste

- Estimates show that up to 10% of the 88
 million tonnes of food waste that is generated
 in the EU every year are somehow linked
 to date labelling:
 - 53% of consumers don't know the meaning of "best before" labelling,
 - 60% of consumers don't know the meaning of "use by" labelling

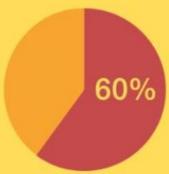


"Best before" labelling indicates the date after which an item of food may still be eaten but may not be at its best in terms of quality

of consumers do not know the meaning of "best before" labelling



"Use by" labelling indicates the date after which an item of food is no longer safe to eat

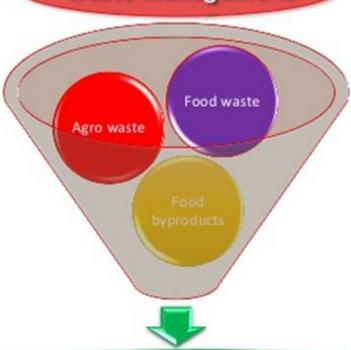


of consumers do not know the meaning of "use by"

The problem:

waste management

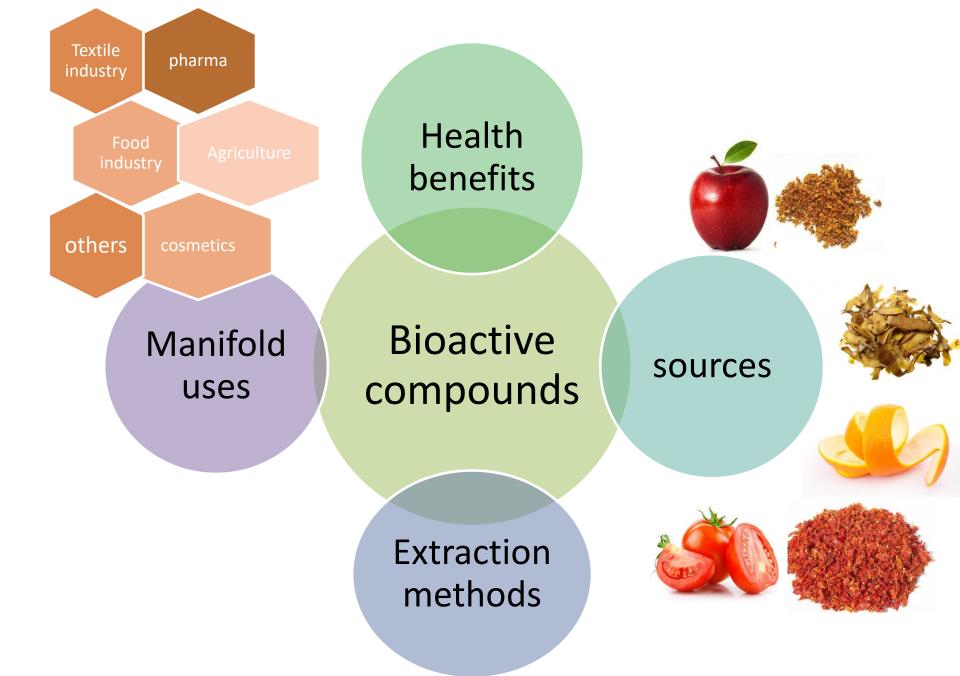


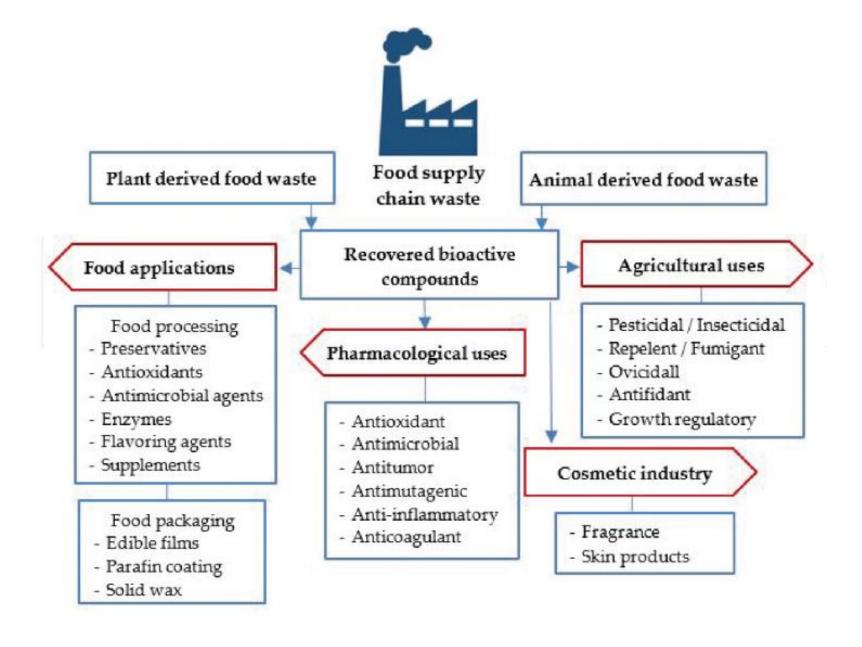


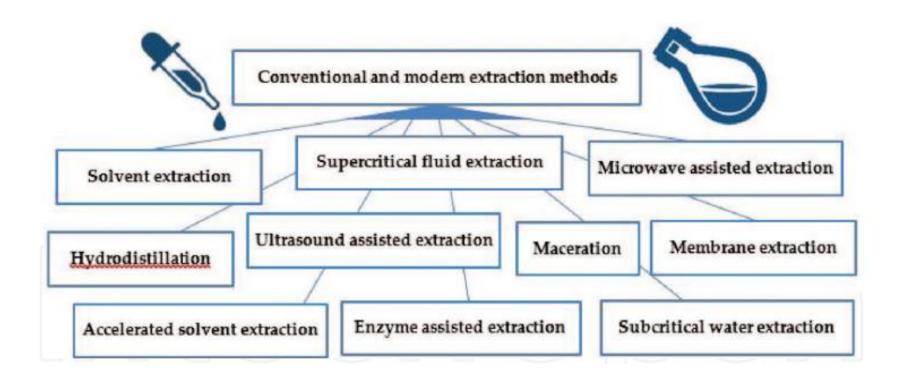
A possible solution:

high added-value compounds recovery







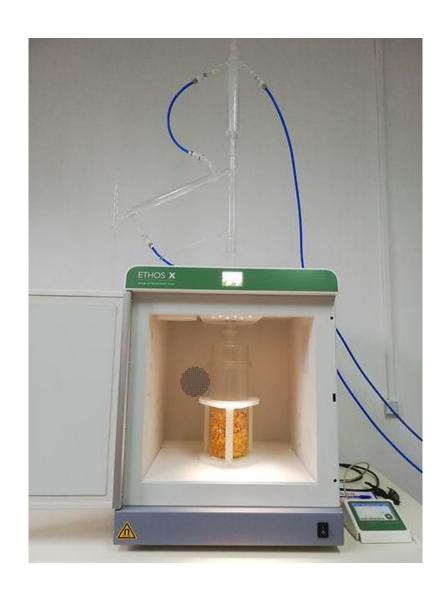


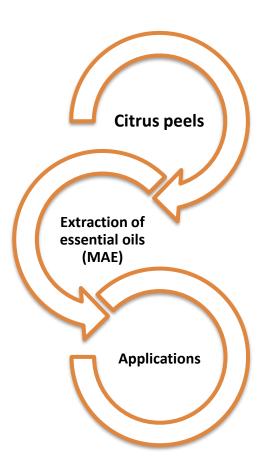
Ultrasound assisted extraction intensification Classical Today's Reduction of solvent used Yield of extraction Reduction of unit operations Type of metabolites Reduction of extraction time Selectivity Reduction in energy used Use of renewable plant resources Security and safety Environmental impact Rapid return of investment (ROI)

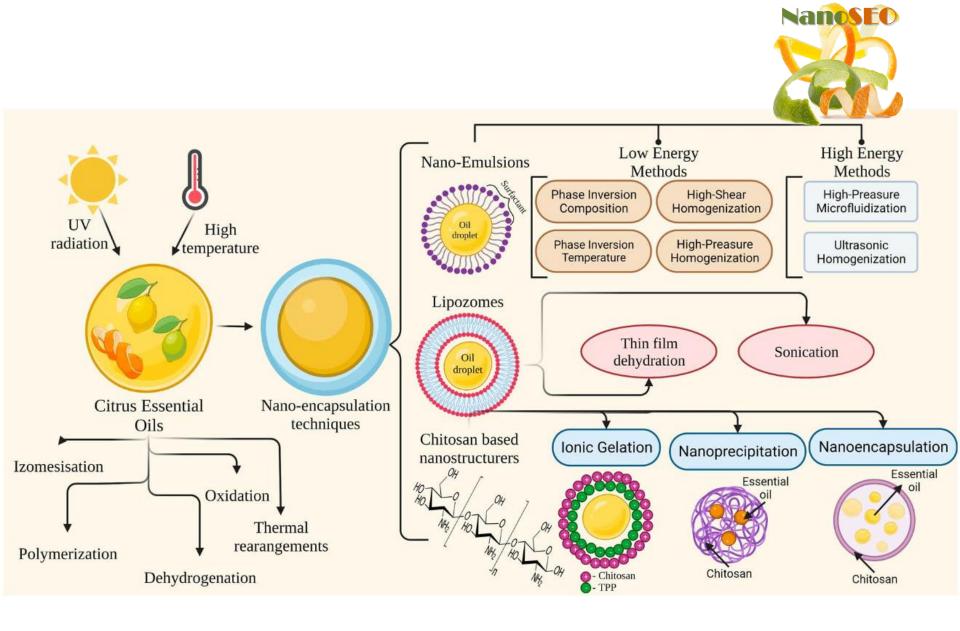
Fig. 1. Ultrasound-assisted extraction: evolution or revolution.

Microwave assisted extraction





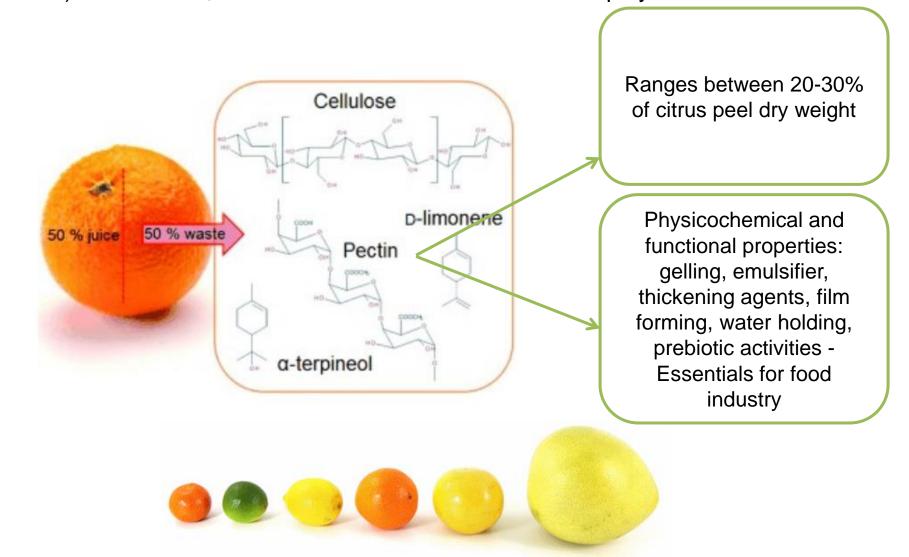




Oprea I, Fărcaș AC, Leopold LF, Diaconeasa Z, Coman C, Socaci SA, 2022, Nano-Encapsulation of Citrus Essential Oils: Methods and Applications of Interest for the Food Sector, Polymers 14 (21), 4505

The main wastes with a relative high content of Polysaccharides

The fruits and vegetables processing sector produces wastes (**peels**, **pulp and seeds**) that are rich, low-cost and sustainable sources of polysaccharides.



BREWERS' SPENT GRAIN (BSG)



Up to 85% of the brewing by-products **European Union** 3.4 ×10⁶ t / year Globally 38.6×10⁶ t/year 200 tons BSG / 10.000 hl beer

BSG VALORISATION

Protein – Fiber - Minerals

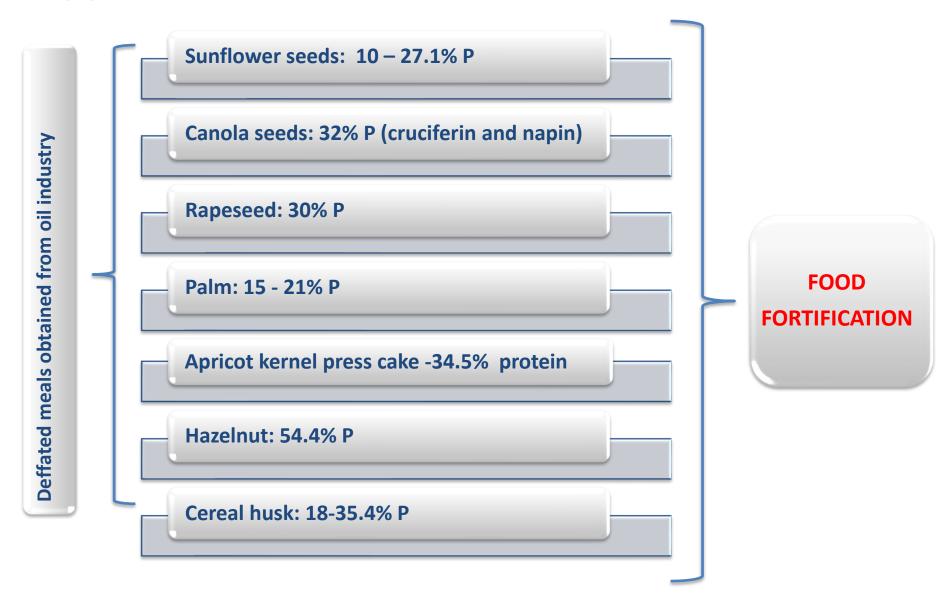
	Wheat flour	Brewers' spent grain
Moisture, %	12.1	5.7
Protein, %	13.3	18
Fiber, %	0.6	41.28
Starch, %	81.06	10.1
Sugars, %	0.22	16.11
Fat, %	0.59	6,61
Minerals, %	1.7	3.82
Energy, cal/100g	335.43	228.6



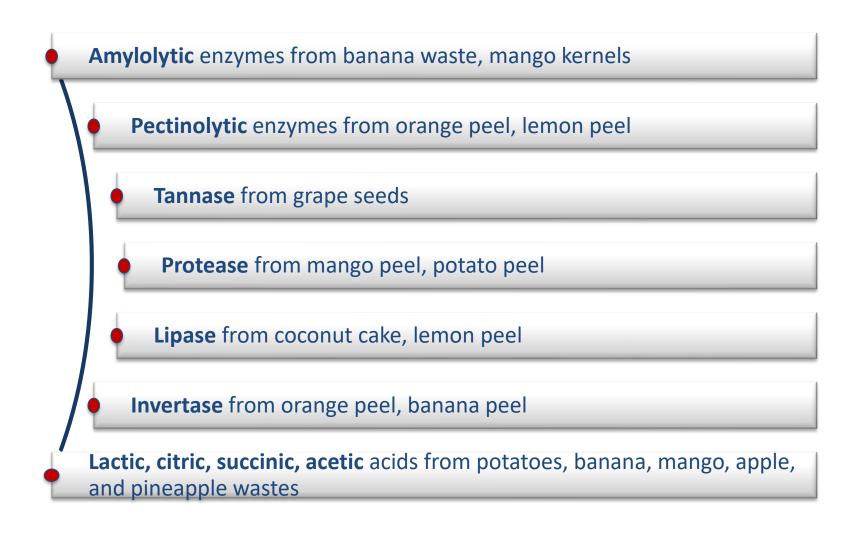


Compound class	Waste origin	By-product source	Extraction techniques
Proteins Cereals Oil crops	Cereals	Brewers' spent grain	Ultrasonic-assisted extraction
			Sequential extraction of proteins and arabinoxylans
			Enzymatic assited extraction
	Oil crops	Rapeseed meal	Ultrasound assited aqueous extraction
		Sunflower meals	Alkaline solubilization and acid precipitation
		Hazelnuts meal	Solvent extraction (water, acetone)
		Canola meals	Alkaline solubilisation and acid precipitation
			(Isoelectric precipitation)
			Electro-activated solutions (non-invasive extraction
			method)
			Salt precipitation
		Palm kernel cake	Enzymatic hydrolysis
	Fruits and vegetable	Apricot kernel cake	Alkaline solubilisation and acid precipitation
Polysaccharides	Cereals	Brewers' spent grain	Enzymatic hydrolysis
(pectin, cellulose,			Sequential extraction of proteins and arabinoxylans
hemicellulose)			Acid hydrolysis
,	Oil crops	Olive pomace	Sequential extraction
	Fruits and	26 different wastes (e.g. orange peel, grape	Sequential extraction
	vegetables	pomace, tomato skin, berries, apple pomace,	
		seabuckthorn pulp and seeds, parsely, hop, etc.)	
Lipids	Cereals	Brewers' spent grain	Soxhlet extraction
	Cereals	Brewers' spent grain	Alkaline hydrolysis
	Oil crops	Rapeseed	Ultrasound assisted aqueous extraction
	Fruits and vegetables	Tomato pomace and skin	Enzymatic assisted extraction
			Solvent extraction
		Potato peels and tubers	Pressurized liquid extractor
			Solvent extraction (stirring)
			Ultrasound extraction

The main wastes with a relative high content of **Protein**

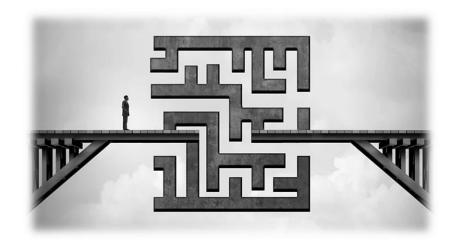


Microbial-processing of fruits and vegetables wastes in order to obtain valuable Enzymes and Organic Acids



Current challenges

- Susceptibility of thermosensitive compounds
- Non-uniformity of extraction in large-scale industries
- expensive extraction and purification processes
- varying stability and loss of activity of bioactive compounds
- bioavailability, bio accessibility, safe and "green" production practices, safety, and toxicology, must be considered as well





Thank you!